



ابعاد رینگ داخلی واشره‌های اسپیرال برای فلنج های

ASME B16.20

B16.47 SERIES B

CLASS	150		300		400		600		900	
SIZE	ID	OD	ID	OD	ID	OD	ID	OD	ID	OD
26	654.1	674.6	654.1	674.6	654.1	668.3	644.7	665.2	666.8	693.7
28	704.9	725.4	704.9	725.4	701.8	716.0	685.8	706.4	717.6	744.5
30	755.7	776.2	755.7	776.2	752.6	766.8	752.6	779.5	781.1	808.0
32	806.5	827.0	806.5	827.0	800.1	814.3	793.8	833.4	838.2	865.1
34	857.3	877.8	857.3	877.8	850.9	868.4	850.9	890.5	895.4	922.3
36	908.1	928.6	908.1	928.6	898.7	919.2	901.7	941.3	920.8	947.7
38	958.9	976.1	971.6	1011.2	952.5	973.1	952.5	992.1	1009.7	1036.6
40	1009.7	1023.9	1022.4	1062.0	1000.3	1027.2	1009.7	1049.3	1060.5	1100.1
42	1060.5	1081.0	1085.9	1112.8	1051.1	1078.0	1066.8	1106.4	1111.3	1150.9
44	1111.3	1125.5	1124.0	1163.6	1104.9	1131.8	1111.3	1163.6	1155.7	1208.0
46	1162.1	1182.6	1178.1	1217.7	1168.4	1195.3	1162.1	1214.4	1219.2	1271.5
48	1212.9	1233.4	1231.9	1265.2	1206.5	1246.1	1219.2	1271.5	1270.0	1322.3
50	1263.7	1284.2	1267.0	1319.3	1257.3	1296.9	1270.0	1322.3		
52	1314.5	1335.0	1317.8	1370.1	1308.1	1347.7	1320.8	1373.1		
54	1365.3	1385.8	1365.3	1404.9	1352.6	1404.9	1378.0	1430.3		
56	1422.4	1446.3	1428.8	1481.1	1403.4	1455.7	1428.8	1481.1		
58	1478.0	1501.6	1484.4	1536.7	1454.2	1506.5	1473.2	1538.2		
60	1535.2		1557.3	1590.5	1517.7	1570.0	1530.4	1595.4		

The **Out Side Diameters** Inner Ring Tolerance:
 The Tolerance For Size 26 Through Size 34 :±0.8mm
 The Tolerance For Size 36 Through Size 60 :±1.3mm

The **InSide Diameters** Inner Ring
 Tolerance:±3mm